



TAMMS FORM AND POUR

FLOWABLE, SHRINKAGE COMPENSATED MICRO-CONCRETE

HORIZONTAL REPAIR

TAMMS FORM AND POUR

Rev-01/18

DESCRIPTION

TAMMS FORM AND POUR is a flowable, single-component, polymer-modified, cementitious repair micro-concrete and capable of full depth repairs.

PRIMARY APPLICATIONS

- Use on grade, above and below grade
- Horizontal surfaces and formed vertical and overhead surfaces
- Repair material for parking facilities, industrial plants, walkways, bridges, tunnels, dams and balconies
- Filler for voids and cavities
- Compatible with galvanic anodes

FEATURES/BENEFITS

- 20 mm to 75 mm depth repairs (neat)
- Can be extended with pea gravel for deeper repairs
- High bond strength
- Pumpable
- Easily mixed

TECHNICAL INFORMATION

Material Properties at 24°C Typical results under laboratory conditions	Shrinkage, % ASTM C 157 (3"x3"x11" specimens were removed from molds @ 24 hours)
Compressive Strength, MPa ASTM C 109	3 days.....-0.016
1 day15	7 days.....-0.043
7 days40	28 days.....-0.084
28 days50	Freeze-Thaw Durability, ASTM C 666 300 cycles.....100 relative dynamic modulus
Flexural Strength, MPa ASTM C 348	Chloride Permeability ASTM C 1202
7 days6.9	Coulombs.....3,000
28 days8.3	Volumetric Resistivity
Splitting Tensile Strength, MPa ASTM C 496	28 days.....8,650 ohm/cm
7 days4.8	
28 days6.2	

PACKAGING

TAMMS FORM AND POUR is packaged in 25 kg krafted bags

SHELF LIFE

12 months in original, unopened package

COVERAGE

One 25 bag yields approximately 0.013 m³

DIRECTIONS FOR USE

Surface Preparation: Concrete surfaces must be structurally sound, free of loose or deteriorated concrete and free of dust, dirt, paint, efflorescence, oil and all other contaminants. Mechanically abrade the surface to achieve a surface profile equal to CSP 7 - 9 in accordance with ICRI Guideline 310.2. Properly clean profiled area.

Priming: Clean and prime exposed steel with DURALPREP A.C.. Concrete should be primed with a spray or brush coat of DURALPREP A.C.. Alternately, a Saturated Surface Dry (SSD) concrete surface can be primed with a scrub coat of TAMMS FORM & POUR (horizontal only). The repair must be made before the scrub coat dries out.

Mixing: TAMMS FORM AND POUR requires 4 L of mix water per 25 Kg bag. Use a drill with a "jiffy" type mixer to mix single bags. For larger applications use a paddle type mortar mixer or a standard concrete mixer. Do not add additional water. Mix for 2 to 3 minutes until a smooth flowable consistency is achieved. For application depths in excess of 75 mm up to 150 mm add 13.6 Kg of 95 mm clean, saturated surface dry (SSD) pea gravel.

Application: The unrestrained surface area of the repair should be kept to a minimum. TAMMS FORM AND POUR should be mixed, placed and finished within 30 minutes. Pour the mixed material into the prepared area to be repaired. Screed and trowel the material so as to level with the existing concrete. Finish the surface as desired. Do not over-trowel or featheredge. Follow ACI guidelines for proper curing. On windy or hot days or when under direct sunlight, wet curing is recommended.

CLEAN-UP

Clean application tools and mixer with water immediately after use. Hardened TAMMS FORM AND POUR will be difficult to remove.

PRECAUTIONS/LIMITATIONS

- Minimum depth of repair is 20 mm.
- Maximum depth of repair is 75 mm and 150 mm extended with pea-gravel.
- Do not add any admixtures to TAMMS FORM AND POUR.
- The repair area should be frost free prior to application.
- Do not apply at temperatures below 5°C.
- Condition material to room temperature at least 24 hours prior to use.
- In all cases, consult the Safety Data Sheet before use.

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